

Date: Friday, 22/05/2009 11:32:51 AM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	350/355 FLOOR WINDOW KIT (INTERIOR)
Job Number :	48136B		
Estimate Number :	13279		
P.O. Number :		Part Number :	D350567031
This Issue :	22/05/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	//	Project Number :	N/A
Previous Run :	44123A	Drawing Revision :	D
Written By :		Material :	
Checked & Approved By :	<u>Julie Dawson</u>	Due Date :	22/05/2009
Comment :	Est Rev:A new issue 08-04-25 DD verified by: LL Est Rev:B 08-10-07 as per revD DD verified by:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy blue file and create labels per PPP D350-567-031 chg001

N/A

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

SP

3.0	DT8439	template
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 template

9/5/22

SP

4.0	D2463	Seal
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Comment: Qty.: 3.7500 f(s)/Unit Total : 3.7500 f(s)
 Neoprene Seal

batch: 34305

1 x 45"

9/5/22

SP

5.0	D32101	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler

batch: B43539

9/5/22

SP

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Seq. #:	Machine Or Operation:	Description :
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6.0	D32111	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bracket

batch: B39743

9/5/22

SP

7.0	D32121	Floor Window
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Floor Window

batch: B43024

9/5/22

SP

8.0	D3213041	Door Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Door Assembly

batch: B543543

9/5/22

SP

9.0	AN526C632R12	Screw
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

batch: M110002

M110915

9/5/22

SP

10.0	AN960JD6	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Batch: M16085

9/5/22

SP

11.0	MS21042L06	Nut
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

Batch: M110731

9/5/22

SP

12.0	MS20470AD45	Rivet, Universal Head
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Comment: Qty.: 40.0000 Each(s)/Unit Total : 40.0000 Each(s)

Rivet, Universal Head

Batch: M109031

9/5/22

SP

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Part Number: D350567031

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 90.0000 Each(s)/Unit Total : 90.0000 Each(s)

Rivet, Universal Head

batch: M109311

9/5/22

SL

14.0

MS20470AD47

Rivet, Universal Head



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Rivet, Universal Head

batch: M110731

9/5/22

(X)

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

09-05-22 (1)

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-031

Location:

PPP Rev:

48136

9/5/22

(A)

SG

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/05/22

Job Completion



MF 09-05-22